

COLORED BODY PORCELAIN TILE













Compliant with standards ANSI A137.1-2012

SIZE - THICKNESS

 $11^{3/4}$ "x $23^{5/8}$ " - 30x60 cm $\frac{}{\star}$ 9 mm $23^{5/8}$ " x $23^{5/8}$ " - 60x60 cm $\frac{}{\frac{1}{2}}$ 9 mm

FINISH

MATTE

FIELD TILES - Available in all colors

| ш | |
|---|-----------|
| | V2 |
| | |

SLIGHT VARIATION

| Nominal size (in) | Thickness (mm) | Finish | Rectified edge |
|-------------------|----------------|--------|----------------|
| 11 3/4" x 23 5/8" | 9 mm | Matte | - |
| 23 5/8" x 23 5/8" | 9 mm | Matte | Yes |

| SLIGHT VARIATION | | 20 0/0 X 20 0/0 | 9 111111 | Widte | | | |
|--|--|-------------------|----------------|--------|--|--|--|
| Clearly distinguishable differences in texture | MOSAICS AND COORDINATING TRIMS - Available in all colors | | | | | | |
| and/or pattern within similar colors. | | Nominal size (in) | Thickness (mm) | Finish | | | |
| | Mosaic 2"x2" | 11 3/4" x 11 3/4" | 9 mm | Matte | | | |
| | Herringbone Mosaic 1"x4" | 11 3/4" x 11 3/4" | 9 mm | Matte | | | |
| | Bullnose 3"x24" | 2 7/8" x 23 5/8" | 9 mm | Matte | | | |
| | Cove Base 6"x12" | 5 7/8" x 11 3/4" | 8.5 mm (*) | Matte | | | |

Please refer to caliber chart for work sizes.

Close joints are not recommended.
(*): Cove Base thickness is 7 mm on flat top part.

PERFORMANCE & FEATURES

| | | | | Porcelain Tile Specification | | | | |
|--|----------|---|-------------|---|----------------------------------|--|--|------------|
| | | PROPERTY | ASTM TEST | Calibrated Rectified | | FON Flagge | | |
| | | PROPERTY | METHOD | Minimum | Maximum | Minimum | Maximum | EON Floor |
| | | Nominal Size | | -3.00% | 3.00% | -3.00% | 2.00% | Compliant |
| | | Caliber Range (Variation from average facial dimension of sample) | ASTM C499 | -0.50% or -0.08 in (-2.0 mm) (*) | 0.50% or 0.08 in (2.0 mm) (*) | -0.25% or -0.03 in (-0.8 mm) (*) | 0.25% or 0.03 in (0.8 mm) (*) | Compliant |
| REGULARITY | | Thickness (1) | | N/A | Range: 0.40 in (1.02 mm) | N/A | Range: 0.40 in (1.02 mm) | Compliant |
| CHARACTERISTICS | | Wedging | ASTM C502 | -0.50% or -0.08 in (-2.0 mm) (*) | 0.50% or 0.08 in (2.0 mm) (*) | -0.25% or -0.03 in (-0.8 mm) (*) | 0.25% or 0.03 in (0.8 mm) (*) | Compliant |
| | 1 1 | Warpage Edge | ASTM C485 | -0.75% or -0.09 in (-2.3 mm) (*) | 0.75% or 0.09 in (2.3 mm) (*) | -0.40% or -0.05 in (-1.3 mm) ⁽²⁾ or -1.8 mm ⁽³⁾ (*) | 0.40% or 0.05 in (1.3 mm) ⁽²⁾ or 1.8 mm ⁽³⁾ (*) | Compliant |
| | | Warpage Diagonal | ASTIVI C465 | -0.50% or -0.08 in (-2.0 mm) (*) | 0.50% or 0.08 in (2.0 mm) (*) | -0.40% or -0.07 in (-1.8 mm) (*) | 0.40% or 0.07 in (1.8 mm) (*) | Compliant |
| | | | | | All Porce | elain Tiles | | |
| STRUCTURAL CHARACTERISTICS | | Water Absorption | ASTM C373 | | ≤ 0.5% | | | ≤ 0.5% |
| BULK MECHANICAL CHARACTERISTICS | → | Breaking strenght | ASTM C648 | Average ≥ 250 lbf. (1.11 kN) Individual ≥ 225 lbf. (1.00 kN) | | | ≥ 350 lbf. avg | |
| PHISICAL PROPERTIES | | Bond Strength | ASTM C482 | | ≥ 50 psi (0.34 Mpa) | | | ≥ 100 psi |
| THERMAL AND IGROMETRIC CHARACTERISTICS | 紫 | Resistance to Freeze/ Thaw Cycling | ASTM C1026 | As Reported | | | Resistant | |
| CHEMICAL | 5 | Chemical Resistance | ASTM C650 | | As Re | ported | | Unaffected |
| CHARACTERISTICS | | Stain Resistance | ASTM C1378 | As Reported | | | Unaffected | |
| SAFETY CHARACTERISTICS | | Dynamic coefficient of friction | DCOF | Requires a minimum value of 0.42 for commercial areas that are likely to be wet | | | > 0.42 Wet | |







^(*) Whichever is less
(1) May not apply to textured surfaces or tiles with uneven back patterns.
(2) Whichever is less, for tiles up to 24"x24" (610 mm x 610 mm).
(3) Applies to tiles larger than 24"x24" (610 mm x 610 mm).



WHITE BODY WALL TILE









Compliant with standards ANSI A137.1-2012

SIZE - THICKNESS

 $12^{3/8}$ "x $22^{1/2}$ " - 31.5x57 cm $\stackrel{\bigstar}{\blacksquare}$ 8.5 mm $3^{1/8}$ " x $12^{3/8}$ " - 8x31.5 cm $\frac{}{\star}$ 8.5 mm

FINISH

GLOSSY

FIELD TILES - Available in all colors

| Н | V2 |
|---|-----------|
| | |

SLIGHT VARIATION

| Nominal size (in) | Thickness (mm) | Finish | | |
|-------------------|----------------|--------|--|--|
| 3 1/8" x 12 3/8" | 8.5 mm | Glossy | | |
| 12 3/8" x 22 1/2" | 8.5 mm | Glossy | | |

| SLIGHT VARIATION | | 12 3/8" X 22 1/2" | 8.5 mm | Glossy | | | |
|--|--|-------------------|----------------|--------|--|--|--|
| Clearly distinguishable differences in texture | MOSAICS AND COORDINATING TRIMS - Available in all colors | | | | | | |
| and/or pattern within similar colors. | | Nominal size (in) | Thickness (mm) | Finish | | | |
| | Brick Mosaic 1"x2" | 12" x 12" | 8.5 mm | Glossy | | | |
| | Twist Mosaic 1.5"x2.5" | 12" x 12" | 8.5 mm | Glossy | | | |
| | Listello 3"x12 | 3 1/8" x 12 3/8" | 8.5 mm | Glossy | | | |
| | Wall Bullnose 2"x12" | 2" x 12 3/8" | 8.5 mm | Glossy | | | |
| | Chair Rail 2"x12" | 1 7/8" x 12 3/8" | - | Glossy | | | |
| | Corner Line 1/2"x12" | 1/2" x 12 3/8" | - | Glossy | | | |

PERFORMANCE & FEATURES

| | | | | Glazed Wall Tile Specification | | | | |
|------------------------------------|--------------|---|-------------|---|-----------------------------------|-------------------------------------|----------------------------------|------------|
| | | PROPERTY | ASTM TEST | Calibrated Rectified | | EON Wall | | |
| | | PROPERTY | METHOD | Minimum | Maximum | Minimum | Maximum | EON Wall |
| | | Nominal Size | | -2.00% | 2.00% | -2.00% | 2.00% | Compliant |
| | | Caliber Range (Variation from average facial dimension of sample) | ASTM C499 | -0.30% or -0.04 in (-1.0 mm) (*) | 0.30% or 0.04 in (1.0 mm) (*) | -0.25% or -0.03 in (-0.8 mm) (*) | 0.25% or 0.03 in (0.8 mm) (*) | Compliant |
| REGULARITY | | Thickness (1) | | N/A | Range: 0.031 in (0.79 mm) | N/A | Range: 0.031 in (0.79 mm) | Compliant |
| CHARACTERISTICS | | Wedging | ASTM C502 | -0.40% or -0.05 in (-1.3 mm) (*) | 0.40% or 0.05 in (-1.3 mm) (*) | -0.25% or -0.03 in (-0.8 mm) (*) | 0.25% or 0.03 in (0.8 mm) (*) | Compliant |
| | † <u>†</u> † | Warpage Edge | 40714 0 405 | -0.30% or -0.04 in (-1.0 mm) (*) | 0.40% or 0.05 in (1.3 mm) (*) | -0.30% or -0.04 in (-1.0 mm) (*) | 0.40% or 0.05 in (1.3 mm) (*) | Compliant |
| | | Warpage Diagonal | ASTM C485 | -0.30% or -0.05 in (-1.3 mm) (*) | 0.40% or 0.07 in (1.8 mm) (*) | -0.30% or -0.05 in (-1.3 mm) (*) | 0.40% or 0.07 in (1.8 mm) (*) | Compliant |
| | | | | | All Glazed | d Wall Tile | | |
| STRUCTURAL CHARACTERISTICS | | Water Absorption | ASTM C373 | | ≥ 10.0% | | | 10% - 20% |
| BULK MECHANICAL CHARACTERISTICS | <u>↓</u> | Breaking Strenght | ASTM C648 | Average ≥ 125 lbf. (1.11 kN) Individual ≥ 100 lbf. (0.44 kN) | | | ≥ 175 lbf. avg | |
| PHISICAL PROPERTIES | | Bond Strength | ASTM C482 | | ≥ 50 psi (0.34 Mpa) | | | ≥ 100 psi |
| THERMAL AND | | Crazing Resistance | ASTM C424 | Pass | | | Resistant | |
| CHARACTERISTICS | ** | Thermal Shock Resistance | ASTM C484 | Pass | | | Resistant | |
| CHEMICAL | 5 | Chemical Resistance | ASTM C650 | As Reported | | | Unaffected | |
| CHARACTERISTICS | | Stain Resistance | ASTM C1378 | | As Re | ported | | Unaffected |







⁽¹⁾ May not apply to textured surfaces or tiles with uneven back patterns. The Health Product Declaration® logo is a registered trademark of HPD Collaborative.